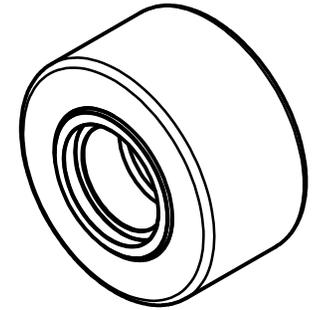
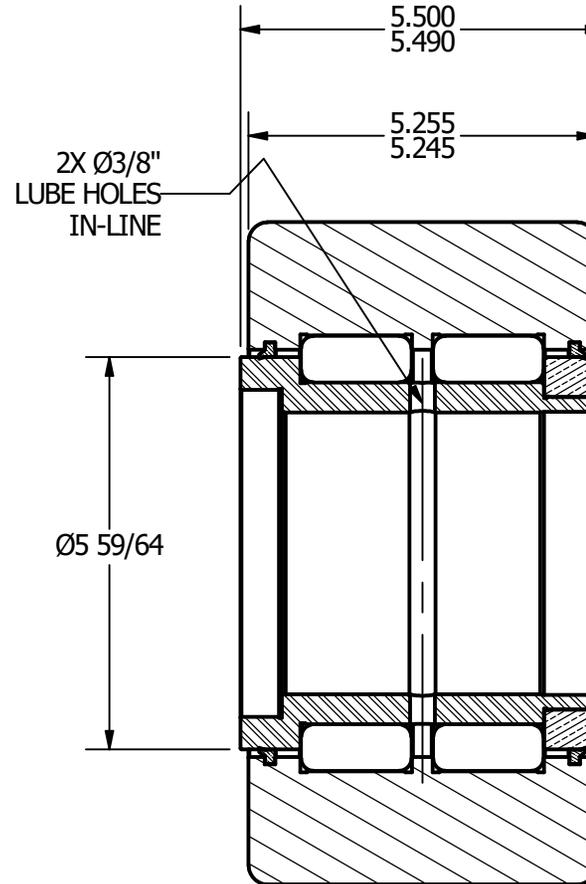
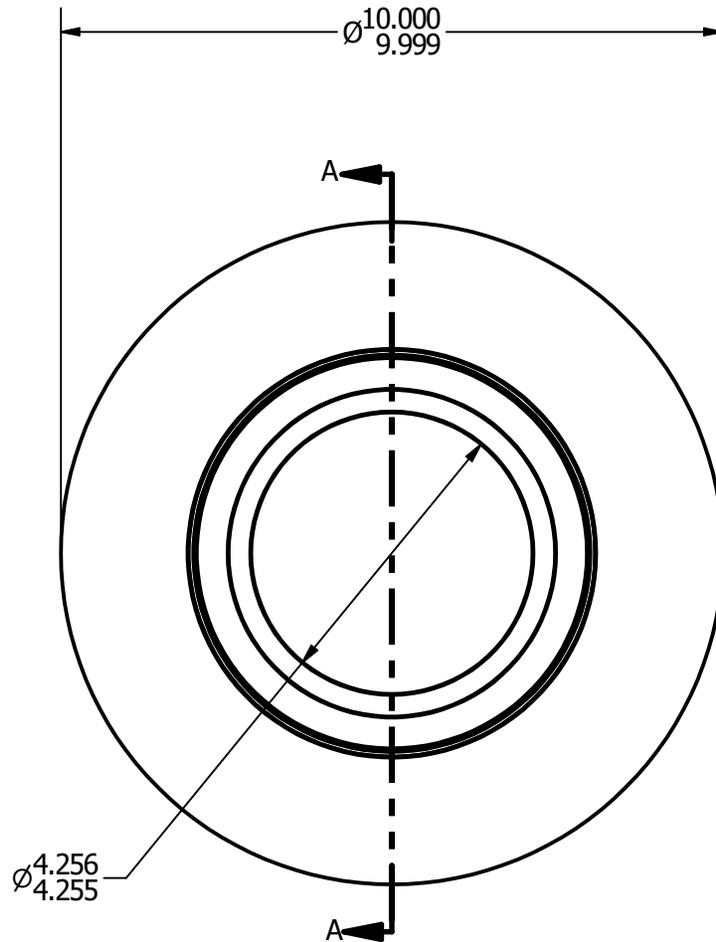


- NOTES:**  
 1. BEARING IS PACKED WITH GREASE  
 2. ALL EXPOSED SURFACES ARE BLACK OXIDED



**RADIAL BASIC DYNAMIC RATING (POUNDS) 131,545**

**MAXIMUM STATIC CAPACITY (POUNDS) 431,130**

**MATERIAL NOTES:**

- OUTER - BEARING STEEL, HEAT TREATED**
- STUD - BEARING STEEL, HEAT TREATED**
- NEEDLE - BEARING STEEL, HEAT TREATED**
- SPACER - BEARING STEEL, HEAT TREATED**
- WASHER - COLD ROLLED STEEL, HEAT TREATED**
- SEAL - SYNTHETIC**

CUSTOMER PART#

.XX = ± .01  
 .XXX = ± .005  
 .XXXX = ± .0005  
 ANGLES = ± 1'  
 INCH [METRIC]

CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS

**CARTER MANUFACTURING CO., INC.**

GRAND HAVEN, MICHIGAN 49417

REVISION

PART NAME: ASSEMBLY

SHEET 1 OF 2

CHANGE NOTE:

| REV. BY | AUTHOR. BY | DRAWN BY  | CHK'D BY  | SALES    | MATERIAL    |
|---------|------------|-----------|-----------|----------|-------------|
|         | SGW        | KR        | SGW       | JGV      | KPR         |
| REV. BY | DATE       | DATE      | DATE      | DATE     | DRAWING NO. |
| SGW     | 6/1/2007   | 5/30/2007 | 5/31/2007 | 6/1/2007 | YNB-320-S   |