





MATERIAL NOTES: OUTER RING - BEARING STEEL, HEAT TREATED STUD - BEARING STEEL, ZONE HARDENED BUSHING - SINTERED BRONZE WASHER - COLD ROLLED STEEL, HEAT TREATED	CUSTOMER PART#	$XX = \pm .01$ $XXX = \pm .005$ $XXXX = \pm .0005$ ANGLES = $\pm 1^{\circ}$ INCH [METRIC] FRACTION = $\pm 1/32$	NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS		CARTER MANUFACTURING CO., INC. GRAND HAVEN, MICHIGAN 49417				
			REVIS	SION	PART NAME: ASSEME	BLY			
	ENGINEERING CHANGE ORDER NOTE		Р	AUTHOR BY	DRAWN BY	CHK'D BY	SALES	MATERIAL	
			D	HG	SGW	MD	KR	NOTED	
			REVISON BY	DATE	DATE	DATE	DATE	SHEET	
			SGW	8/13/2018	12/20/2016	8/13/2018	8/13/2018	1 OF 2	