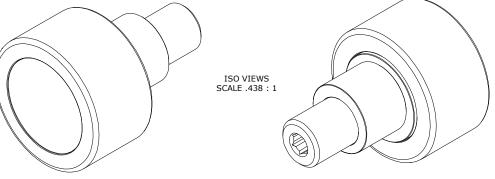


MAXIMUM CLAMPING TORQUE**								
Thread Type	ft lbs	Nm						
LUBRICATED	50	68						

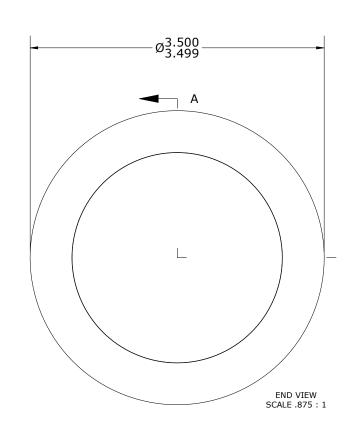
___ NOTES:

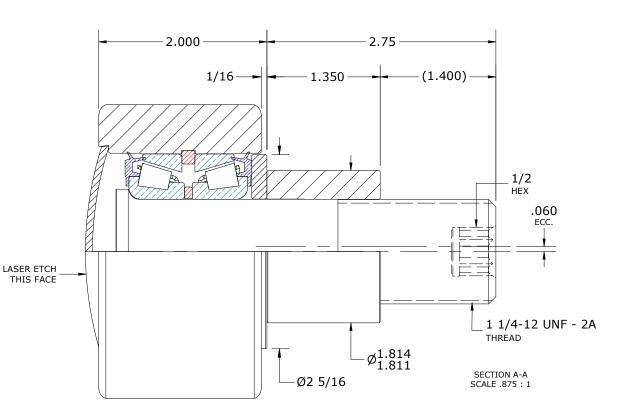
- BEARING IS PACKED WITH NLGI GRADE 2, LITHIUM BASED GREASE UNLESS OTHERWISE SPECIFIED
- 2. ALL EXPOSED SURFACES HAVE BLACK OXIDE
- 3. CUSTOM LASER ETCHING AVAILABLE UPON REQUEST



DRAWING NO.

PHRE-350-A





**TORQUE SPECIFICATION IS BASED ON LUBRICATED THREADS, IF USING DRY THREADS DOUBLE TORQUE VALUE

MATERIAL NOTES:

OUTER ROLLER HOUSING - BEARING STEEL, HEAT TREATED STUD, WASHER, ECCENTRIC SLEEVE & END CAP - STEEL TAPERED SET - LM67000LA-902A2

	CUSTOMER PART#	CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS		CARTER MANUFACTURING CO., INC. GRAND HAVEN, MICHIGAN 49417				
				PART NAME: ASSEMBLY		PRODUCT TY	PRODUCT TYPE: Hi-Rollers™	
	<u>E</u> NGINEERING <u>C</u> HA	ANGE <u>O</u> RDER NOTE	_	AUTHOR BY	DRAWN BY	CHK'D BY	SALES	MATERIAL
			D	HG	AJH	MD	NC	NOTED
	CARTER STANDARD SURFACE FINISH IS		REVISON BY	DATE	DATE	DATE	DATE	SHEET
		EASURED IN "Ra" UNITS UNLESS OTHERWISE SPECIFIED.		9/1/2023	11/14/2001	9/1/2023	9/1/2023	1 OF 2