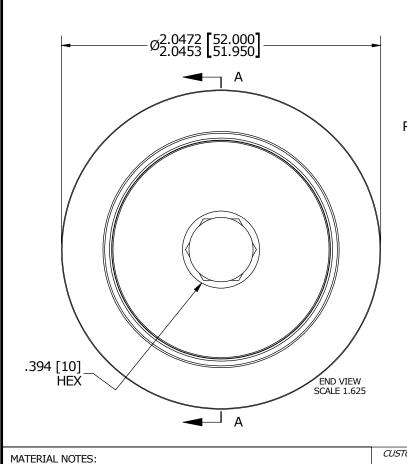
ISO/ABMA BASIC LOAD RATINGS				TRACK ROLLER LOAD RATINGS		
Rating	Newtons	Lbs		RATING	Newtons	Lbs
DYNAMIC	30,790	6,922		DYNAMIC	25,690	5,775
STATIC	57,670	12,965		STATIC	46,700	10,499
MAXIMUM CLAMPING TORQUE				RECOMMENDED MOUNTING HOLE Ø		
Thread Type	Nm	Inch Lbs		Limit	mm	Inch
DRY	118	1,044		MIN	20.000	.7874
LUBRICATED	59	522		MAX	20.021	.7882

NOTES:

- 1. BEARING IS PACKED WITH NLGI GRADE 2, LITHIUM BASED GREASE (UNLESS OTHERWISE SPECIFIED)

 2. ALL EXPOSED STEEL SURFACES HAVE BLACK OXIDE
- 3. LIMITING SPEEDS:
- A. GREASE = 2,600 RPM
- B. OIL = 3,400 RPM



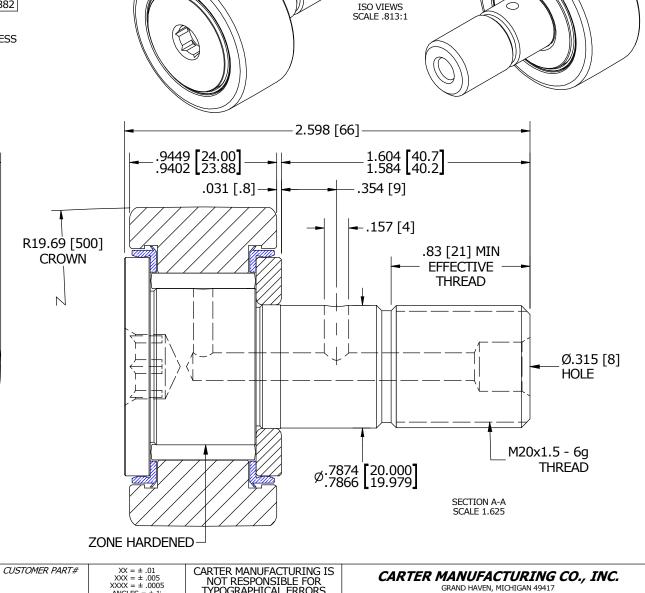
OUTER RACE - BEARING STEEL, HEAT TREATED

WASHER - COLD ROLLED STEEL, HEAT TREATED

NEEDLE ROLLER - BEARING STEEL, HEAT TREATED

STUD - BEARING STEEL, ZONE HARDENED

SEAL - SYNTHETIC



PART NAME: ASSEMBLY

CHK'D BY

MD

DATE

2/12/2015

SALES

KR

DATE

2/23/2015

MATERIAL

NOTED

SHEET

1 OF 2

DRAWN BY

SGW

DATE

2/2/2015

NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS

REVISION

D

REVISON BY

SGW

AUTHOR BY

HG

DATE

2/12/2015

 $XXXX = \pm .0005$ ANGLES = ± 1' INCH [METRIC] FRACTION = ± 1/32

ENGINEERING CHANGE ORDER NOTE

NSN NO

MS NO.

MCNB-52-SB

DRAWING NO.