ISO/ABMA BASIC LOAD RATINGS				
Rating	Newtons Lbs			
DYNAMIC	30,790	6,922		
STATIC	57,670	12,965		
SIAIIC	37,070	12,		

MAXIMUM CLAMPING TORQUE				
Nm	Inch Lbs			
118	1,044			
59	522			
	Nm			

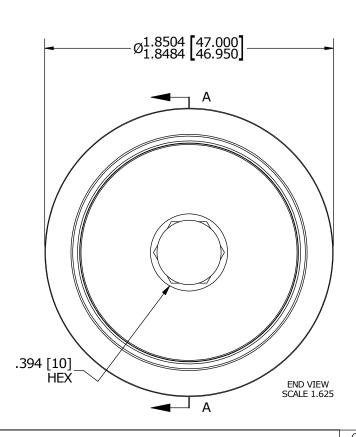
TRACK ROLLER LOAD RATINGS				
RATING	Newtons	Lbs		
DYNAMIC	25,690	5,775		
STATIC	46,700	10,499		

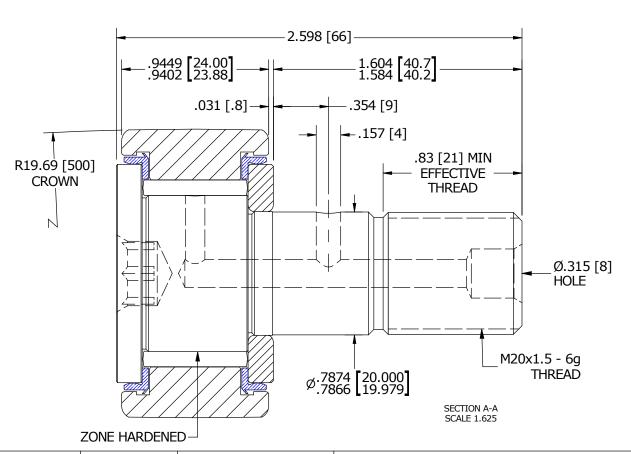
RECOMMENDED MOUNTING HOLE Ø				
Limit	mm	Inch		
MIN	20.000	.7874		
MAX	20.021	.7882		

## NOTES:

- 1. BEARING IS PACKED WITH NLGI GRADE 2, LITHIUM BASED GREASE (UNLESS OTHERWISE SPECIFIED)

  2. ALL EXPOSED STEEL SURFACES HAVE BLACK OXIDE
- 3. LIMITING SPEEDS:
- A. GREASE = 2,600 RPM
- B. OIL = 3,400 RPM





NSN NO

ISO VIEWS SCALE .813:1

## MATERIAL NOTES:

OUTER RACE - BEARING STEEL, HEAT TREATED STUD - BEARING STEEL, ZONE HARDENED NEEDLE ROLLER - BEARING STEEL, HEAT TREATED WASHER - COLD ROLLED STEEL, HEAT TREATED SEAL - SYNTHETIC

CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS CUSTOMER PART#  $XX = \pm .01$  $XXX = \pm .005$  $XXXX = \pm .0005$ ANGLES = ± 1' INCH [METRIC] FRACTION = ± 1/32 ENGINEERING CHANGE ORDER NOTE

MS NO.

REVISION		PART NAME: ASSEMBLY			
	AUTHOR BY	DRAWN BY	CHK'D BY	SALES	MATERIAL
C	HG	AJH	MD	KR	NOTED
REVISON BY	DATE	DATE	DATE	DATE	SHEET
SGW	2/12/2015	5/29/2002	2/12/2015	2/23/2015	1 OF 2

CARTER MANUFACTURING CO., INC.
GRAND HAVEN, MICHIGAN 49417

MCNB-47-SB

DRAWING NO.