|   | BASIC LOAD R   |                   | TRACK ROLLER LOA       |              |                       | MS NO.   | NSN NO.  | DRAV   |
|---|--|-------------------|------------------------|--------------|-----------------------|----------|----------|--|
| Rating                                  | Newtons  | Lbs               | RATING Newton          |              | -                     | 115 110. | non no.  |  |
| DYNAMIC                                 | 23,240   | 5,225             | DYNAMIC 19,4           |              |                       |          |          |  |
| STATIC                                  | 38,540   | 8,664             | STATIC 32,2            | 00 7,239     |                       |          | $\frown$ |  |
| MAXIMUM                                 | CLAMPING TO  | ROUE              | RECOMMENDED MOUN       |              | 1                     |          |          |  |
| Thread Type                             |  | Inch Lbs          | Limit mm               | Inch         | -                     |          |          |  |
| DRY                                     | 85   | 752               | MIN 18.0               |              | -                     |          |          |  |
| LUBRICATED                              | 42.5   | 376               | MAX 18.0               |              |                       |          |          |  |
| OTHERWIS<br>2. ALL EXPOS<br>3. LIMITING | SE SPECIFIED)<br>SED STEEL SUI<br>SPEEDS:<br>E = 3,300 RPM | RFACES HAVE       | DE 2, LITHIUM BASED GR | EASE (UNLESS | -                     |          |          | ISO VIEWS<br>SCALE .938:1                        |
|   |  |                   |                        |              |                       | -        | 2.283    |  |
| -                                       | 9  | ø1.5748<br>1.5728 | 40.000<br>39.950       | -            |                       |          | 20.00    | 1.447 [36.8]<br>1.427 [36.2]                     |
|   |  |                   |                        |              |                       | .(       | 031 [.8] | .315 [8]   |
|   |  |                   | A                      |              | R19.69 [500]<br>CROWN |          |          | 118 [3]<br>.75 [19] MIN<br>EFFECTIVE -<br>THREAD |

.315 [8]

END VIEW SCALE 1.875:1 SECTION A-A SCALE 1.875:1 HĒX Α ZONE HARDENED CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS CUSTOMER PART#  $XX = \pm .01$   $XXX = \pm .005$   $XXXX = \pm .0005$ CARTER MANUFACTURING CO., INC. GRAND HAVEN, MICHIGAN 49417 MATERIAL NOTES: ANGLES =  $\pm 1^{\circ}$ INCH [METRIC] FRACTION =  $\pm 1/32$ REVISION PART NAME: ASSEMBLY OUTER RACE - BEARING STEEL, HEAT TREATED STUD - BEARING STEEL, ZONE HARDENED ENGINEERING CHANGE ORDER NOTE AUTHOR BY DRAWN BY CHK'D BY SALES MATERIAL Α NEEDLE ROLLER - BEARING STEEL, HEAT TREATED WASHER - COLD ROLLED STEEL, HEAT TREATED HG SGW MD NOTED KR SEAL - SYNTHETIC REVISON BY DATE DATE DATE DATE SHEET 2/10/2015 1/27/2015 8/13/2015 SGW 11/25/2014 1 OF 2

MCNB-40-SB

Ø.236 [6] HOLE

M18x1.5 - 6g

THREAD

DRAWING NO.

ø.7087 ø.18.000