

**TORQUE SPECIFICATION IS BASED ON LUBRICATED THREADS, IF USING DRY THREADS DOUBLE TORQUE VALUE

MATERIAL NOTES: OUTER TIRE - URETHANE OUTER RING - BEARING STEEL, HEAT TREATED STUD - BEARING STEEL, ZONE HARDENED NEEDLE ROLLER(S) - BEARING STEEL, HEAT TREATED WASHER - BEARING STEEL, HEAT TREATED SEAL(S) - SYNTHETIC	CUSTOMER PART#	$\begin{array}{l} XXX = \pm .005 \\ XXXX = \pm .0005 \\ ANGLES = \pm 1 \end{array}$		CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS		CARTER MANUFACTURING CO., INC. GRAND HAVEN, MICHIGAN 49417			
		INCH [METRIC] FRACTION = ± 1/32	REVI	REVISION PART NAME: Assembly		PRODUCT TYPE: CRT			
	<u>E</u> NGINEERING <u>C</u> H	ANGE <u>O</u> RDER NOTE		AUTHOR BY	DRAWN BY	CHK'D BY	SALES	MATERIAL	
			В	HG	SGW	MD	NC	NOTED	
			REVISON BY	DATE	DATE	DATE	DATE	SHEET	
			SGW	6/4/2020	10/9/2007	5/29/2020	6/4/2020	1 OF 2	