

ZONE HARDENED

\*\*TORQUE SPECIFICATION IS BASED ON LUBRICATED THREADS, IF USING DRY THREADS DOUBLE TORQUE VALUE

MATERIAL NOTES: OUTER RING - BEARING STEEL, HEAT TREATED STUD - BEARING STEEL, ZONE HARDENED NEEDLE ROLLER(S) - BEARING STEEL, HEAT TREATED WASHER - STEEL, HEAT TREATED SEAL(S) - SYNTHETIC PLUG - BRASS* GREASE FITTING(S) - 1/4-NPT, EQUIVALENT TO ALEMITE P/N: 1627-B*	CUSTOMER PART#	$\begin{array}{r} XX = \pm .01 \\ XXX = \pm .005 \\ XXXX = \pm .0005 \\ ANGLES = \pm 1' \\ INCH [METRIC] \\ FRACTION = \pm 1/32 \end{array}$	CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS		CARTER MANUFACTURING CO., INC. GRAND HAVEN, MICHIGAN 49417			
			REVISION		PART NAME: ASSEMBLY		PRODUCT TYP	PRODUCT TYPE: CNBH
	<u>E</u> NGINEERING <u>C</u> HA	ANGE <u>O</u> RDER NOTE		AUTHOR BY	DRAWN BY	CHK'D BY	SALES	MATERIAL
				HG	RAM	MD	NC	NOTED
			REVISON BY	DATE	DATE	DATE	DATE	SHEET
*(NOT SHOWN)			SGW	10/26/2021	7/23/1998	10/25/2021	10/26/2021	1 OF 2