

\*\* TORQUE SPECIFICATION IS BASED ON LUBRICATED THREADS, IF USING CLEAN DRY THREADS DOUBLE TORQUE VALUE

MATERIAL NOTES: OUTER RING - BEARING STEEL, HEAT TREATED STUD - BEARING STEEL, ZONE HARDENED NEEDLE ROLLERS - BEARING STEEL, HEAT TREATED WASHER - STEEL, HEAT TREATED SEALS - SYNTHETIC ECCENTRIC SLEEVE - STEEL	CUSTOMER PART#	$\begin{array}{r} XX = \pm .01 \\ XXX = \pm .005 \\ XXXX = \pm .0005 \\ ANGLES = \pm 1^{\circ} \\ INCH [METRIC] \\ FRACTION = \pm 1/32 \end{array}$	CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS		CARTER MANUFACTURING CO., INC. GRAND HAVEN, MICHIGAN 49417			
			REVISION		PART NAME: ASSEMBLY		PRODUCT TY	PRODUCT TYPE: CNBE
	<u>E</u> NGINEERING <u>C</u> HA	ANGE <u>O</u> RDER NOTE	C	AUTHOR BY	DRAWN BY	CHK'D BY	SALES	MATERIAL
				HG	GJP	SGW	KR	NOTED
			REVISON BY	DATE	DATE	DATE	DATE	SHEET
			MD	7/14/2021	8/14/2000	7/14/2021	11/5/2018	1 OF 2