

\*\* TORQUE SPECIFICATION IS BASED ON LUBRICATED THREADS, IF USING CLEAN DRY THREADS DOUBLE TORQUE VALUE

MATERIAL NOTES: OUTER RING - BEARING STEEL, HEAT TREATED STUD - BEARING STEEL, ZONE HARDENED NEEDLE ROLLER(S) - BEARING STEEL, HEAT TREATED WASHER - BEARING STEEL, HEAT TREATED SEAL(S) - SYNTHETIC ECCENTRIC SLEEVE - STEEL	CUSTOMER PART#	$\begin{array}{l} XX = \pm .01 \\ XXX = \pm .005 \\ XXXX = \pm .0005 \\ ANGLES = \pm 1' \\ INCH [METRIC] \\ FRACTION = \pm 1/32 \end{array}$	CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS		CARTER MANUFACTURING CO., INC. GRAND HAVEN, MICHIGAN 49417			
			REVISION		PART NAME: ASSEMBLY		PRODUCT TY	PRODUCT TYPE: CNB
	<u>E</u> NGINEERING <u>C</u> H	ANGE <u>O</u> RDER NOTE	С	AUTHOR BY	DRAWN BY	CHK'D BY	SALES	MATERIAL
				HG	JAF	MD	NC	NOTED
			REVISON BY	DATE	DATE	DATE	DATE	SHEET
			SGW	1/12/2022	6/26/2006	1/12/2022	1/12/2022	1 OF 2