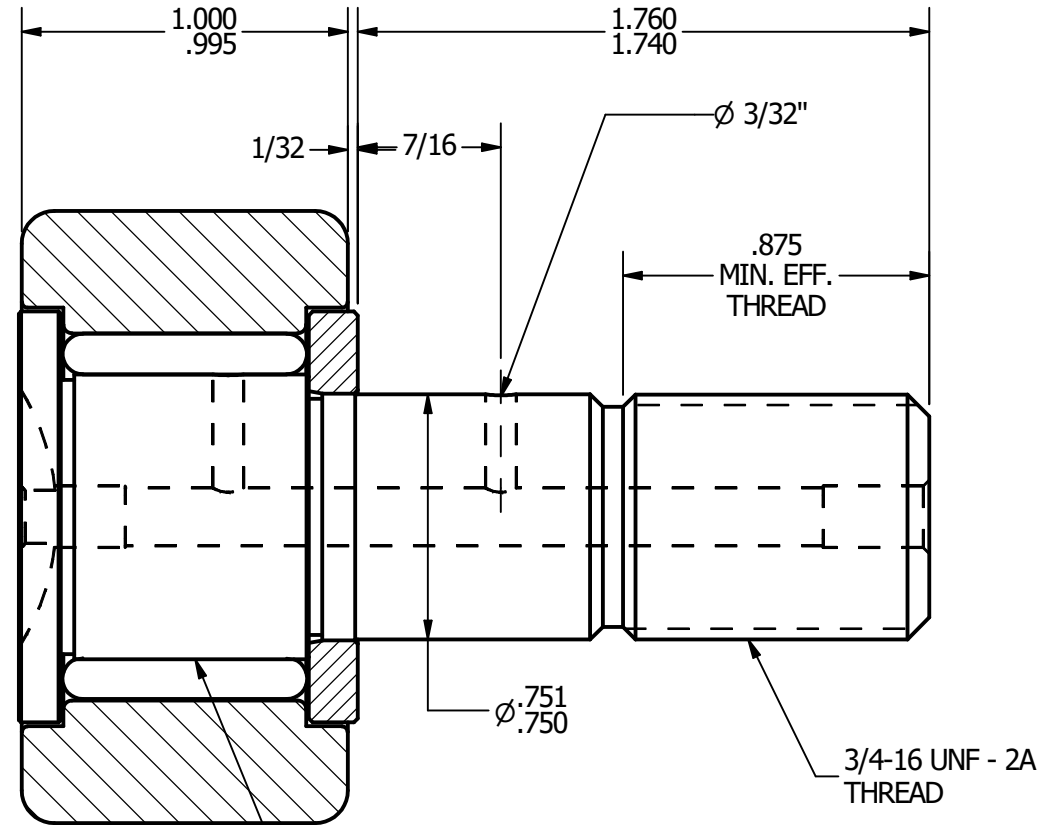
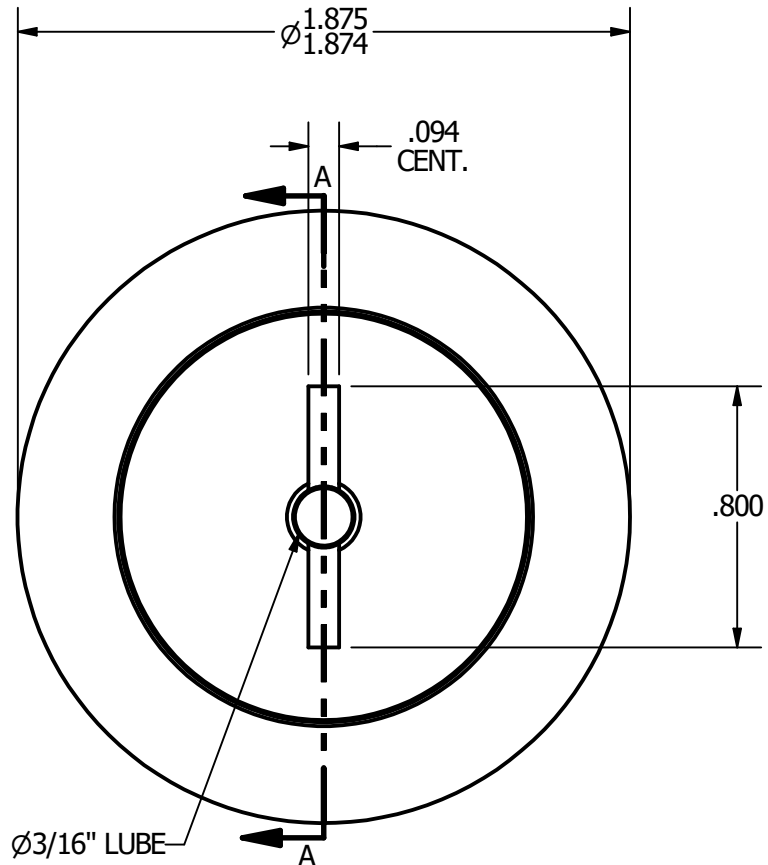
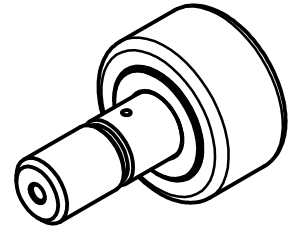


- NOTES:**
 1. BEARING IS PACKED WITH GREASE
 2. ALL EXPOSED SURFACES ARE BLACK OXIDED



RADIAL BASIC DYNAMIC RATING (POUNDS) 6,385
MAXIMUM STATIC CAPACITY (POUNDS) 7,920

ZONE HARDENED

MATERIAL NOTES:

OUTER - BEARING STEEL, HEAT TREATED
STUD - BEARING STEEL, ZONE HARDENED
ROLLER - BEARING STEEL, HEAT TREATED
WASHER - COLD ROLLED STEEL, HEAT TREATED

CUSTOMER PART#

.XX = ± .01
 .XXX = ± .005
 .XXXX = ± .0005
 ANGLES = ± 1'
 INCH [METRIC]

CHANGE NOTE:

CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS

REVISION

| | | | | | |
|----------------|-------------------|-----------------|-----------------|--------------|--------------------|
| A | AUTHOR. BY | DRAWN BY | CHK'D BY | SALES | MATERIAL |
| | JGV | EMD | JGV | KPR | NOTED |
| REV. BY | DATE | DATE | DATE | DATE | DRAWING NO. |
| EMD | 7/13/2006 | 7/13/2006 | 7/13/2006 | 7/12/2006 | CNB-60 |

CARTER MANUFACTURING CO., INC.
 GRAND HAVEN, MICHIGAN 49417

PART NAME: Assembly SHEET 1 OF 2