

**(TORQUE SPECIFICATION IS BASED ON LUBRICATED THREADS, IF USING DRY THREADS DOUBLE TORQUE VALUE)

MATERIAL NOTES: OUTER RING - BEARING STEEL, HEAT TREATED	CUSTOMER PART#	XX = ± .01 XXX = ± .005 XXXX = ± .0005 ANGLES = ± 2'	CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS		CARTER MANUFACTURING CO., INC. GRAND HAVEN, MICHIGAN 49417				
STUD - BEARING STEEL, ZONE HARDENED		INCH [METRIC] FRACTION = ± 1/64	REVISION		PART NAME: Assembly		PRODUCT TY	PRODUCT TYPE: Standard CF/YR	
STOD - BLAKING STELL, ZONE HARDENED	<u>E</u> NGINEERING <u>C</u> HANGE <u>O</u> RDER NOTE			AUTHOR BY	DRAWN BY	CHK'D BY	SALES	MATERIAL	
NEEDLE ROLLER(S) - BEARING STEEL, HEAT TREATED			C	HG	GJP	MD	NC	NOTED	
WASHER - BEARING STEEL, HEAT TREATED	CARTER STANDARD SURFACE FINISH IS		REVISON BY	DATE	DATE	DATE	DATE	SHEET	
	MEASURED IN "R OTHERWISE	a" UNITS UNLESS SPECIFIED.	DJB	9/5/2023	2/7/2001	9/5/2023	9/5/2023	1 OF 2	