

**TORQUE SPECIFICATION IS BASED ON LUBRICATED THREADS, IF USING DRY THREADS DOUBLE TORQUE VALUE

MATERIAL NOTES: OUTER RING - BEARING STEEL, HEAT TREATED STUD - BEARING STEEL, ZONE HARDENED NEEDLE ROLLER(S) - 440C STAINLESS STEEL, HEAT TREATED WASHER – BEARING STEEL, HEAT TREATED SEAL(S) - SYNTHETIC	CUSTOMER PART#	XX = ± .01 XXX = ± .005 XXXX = ± .0005 ANGLES = ± 1' INCH [METRIC] FRACTION = ± 1/32	CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS		CARTER MANUFACTURING CO., INC. GRAND HAVEN, MICHIGAN 49417			
			REVISION		PART NAME: ASSEMBLY		PRODUCT TY	PRODUCT TYPE: CNB, CHROME PLATED
	<u>E</u> NGINEERING <u>C</u> H	ANGE <u>O</u> RDER NOTE	С	AUTHOR BY	DRAWN BY	CHK'D BY	SALES	MATERIAL
				HG	MD	MD	KR	NOTED
			REVISON BY	DATE	DATE	DATE	DATE	SHEET
			SGW	5/25/2016	12/2/2008	5/24/2016	5/31/2016	1 OF 2