

**TORQUE SPECIFICATION IS BASED ON LUBRICATED THREADS, IF USING DRY THREADS DOUBLE TORQUE VALUE

MATERIAL NOTES: OUTER RING - BEARING STEEL, HEAT TREATED STUD - BEARING STEEL, ZONE HARDENED NEEDLE ROLLER(S) - 440C STAINLESS STEEL, HEAT TREATED WASHER - BEARING STEEL, HEAT TREATED SEAL(S) - SYNTHETIC	CUSTOMER PART#	USTOMER PART# XX = ± .01 XXX = ± .005 XXX = ± .0005 ANGLES = ± 1' INCH (METRIC) FRACTION = ± 1/32	CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS		CARTER MANUFACTURING CO., INC. GRAND HAVEN, MICHIGAN 49417			
			REVISION		PART NAME: ASSEMBLY		PRODUCT TY	PRODUCT TYPE: CNB, CHROME PLATE
	<u>E</u> NGINEERING <u>C</u> HA	ANGE <u>O</u> RDER NOTE	B	AUTHOR BY	DRAWN BY	CHK'D BY	SALES	MATERIAL
				HG	SGW	MD	KR	NOTED
			REVISON BY	DATE	DATE	DATE	DATE	SHEET
			SGW	4/24/2017	12/2/2008	4/24/2017	4/24/2017	1 OF 2