



MATERIAL NOTES:
 OUTER RACE - BEARING STEEL, HEAT TREATED
 STUD - BEARING STEEL, ZONE HARDENED
 NEEDLE ROLLER - BEARING STEEL, HEAT TREATED
 WASHER - COLD ROLLED STEEL, HEAT TREATED
 SEAL - SYNTHETIC

CUSTOMER PART#	.XX = ± .01 .XXX = ± .005 .XXXX = ± .0005 ANGLES = ± 1' INCH [METRIC] FRACTION = ± 1/32
CHANGE NOTE:	

CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS	
REVISION	
B	AUTHOR. BY DB
REV. BY SGW	DATE 2/25/2011

CARTER MANUFACTURING CO., INC.					
GRAND HAVEN, MICHIGAN 49417					
PART NAME: ASSEMBLY			SHEET 1 OF 2		
DRAWN BY JAF	CHK'D BY MD	SALES KR	MATERIAL NOTED		
DATE 6/13/2006	DATE 2/25/2011	DATE 3/8/2011	DRAWING NO. CCNBH-16-SB		