



<b>MATERIAL NOTES:</b>	
OUTER RACE - BEARING STEEL, HEAT TREATED	
STUD - BEARING STEEL, ZONE HARDENED	
NEEDLE ROLLER - BEARING STEEL, HEAT TREATED	
WASHER - COLD ROLLED STEEL, HEAT TREATED	

CUSTOMER PART#	.XX = ± .01 .XXX = ± .005 .XXXX = ± .0005 ANGLES = ± 1° INCH [METRIC] FRACTION = ± 1/32
	CHANGE NOTE:

CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS	
REVISION	
C	AUTHOR. BY
DB	DATE
SGW	6/23/2011

<b>CARTER MANUFACTURING CO., INC.</b>					
GRAND HAVEN, MICHIGAN 49417					
PART NAME: ASSEMBLY			SHEET 1 OF 2		
AUTHOR. BY	DRAWN BY	CHK'D BY	SALES	MATERIAL	
DB	JAF	MD	KR	NOTED	
DATE	DATE	DATE	DATE	DRAWING NO.	
6/23/2011	6/13/2006	6/23/2011	6/23/2011	CCNB-16-NB	