

**TORQUE SPECIFICATION IS BASED ON LUBRICATED THREADS, IF USING DRY THREADS DOUBLE TORQUE VALUE

MATERIAL NOTES: OUTER RING - BEARING STEEL, HEAT TREATED STUD - BEARING STEEL, ZONE HARDENED NEEDLE ROLLER(S) - BEARING STEEL, HEAT TREATED RETAINING RING - BEARING STEEL, HEAT TREATED SEAL(S) - VB TYPE OIL SEAL	CUSTOMER PART#	$\begin{array}{l} XX = \pm .01 \\ XXX = \pm .005 \\ XXXX = \pm .0005 \\ ANGLES = \pm 1' \\ INCH [METRIC] \\ FRACTION = \pm 1/32 \end{array}$	CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS		CARTER MANUFACTURING CO., INC. GRAND HAVEN, MICHIGAN 49417			
			REVI	SION	PART NAME: ASSEMBLY		PRODUCT TYP	PRODUCT TYPE: CDR
	<u>E</u> NGINEERING <u>C</u> H	ANGE <u>O</u> RDER NOTE	В	AUTHOR BY	DRAWN BY	СНК'Д ВҮ	SALES	MATERIAL
				HG	SGW	MD	NC	NOTED
			REVISON BY	DATE	DATE	DATE	DATE	SHEET
			SGW	10/28/2021	4/26/2021	10/28/2021	4/30/2021	1 OF 2