



MATERIAL NOTES: OUTER RACE - BEARING STEEL, HEAT TREATED STUD - BEARING STEEL, ZONE HARDENED NEEDLE ROLLERS - BEARING STEEL, HEAT TREATED WASHER - COLD ROLLED STEEL, HEAT TREATED SEALS - SYNTHETIC		CUSTOMER PART# CHANGE NOTE:	.XX = ± .01 .XXX = ± .005 .XXXX = ± .0005 ANGLES = ± 1' INCH [METRIC] FRACTION = ± 1/32	CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS REVISION C REV. BY MD	CARTER MANUFACTURING CO., INC. GRAND HAVEN, MICHIGAN 49417 PART NAME: ASSEMBLY SHEET 1 OF 2 <table border="1"> <thead> <tr> <th>AUTHOR. BY</th> <th>DRAWN BY</th> <th>CHK'D BY</th> <th>SALES</th> <th>MATERIAL</th> </tr> </thead> <tbody> <tr> <td>DB</td> <td>GJP</td> <td>SGW</td> <td>KR</td> <td>NOTED</td> </tr> <tr> <th>DATE</th> <th>DATE</th> <th>DATE</th> <th>DATE</th> <th>DRAWING NO.</th> </tr> <tr> <td>4/4/2013</td> <td>8/9/2000</td> <td>4/4/2013</td> <td>10/20/2010</td> <td>CNBH-52-SB</td> </tr> </tbody> </table>	AUTHOR. BY	DRAWN BY	CHK'D BY	SALES	MATERIAL	DB	GJP	SGW	KR	NOTED	DATE	DATE	DATE	DATE	DRAWING NO.	4/4/2013	8/9/2000	4/4/2013	10/20/2010	CNBH-52-SB
AUTHOR. BY	DRAWN BY	CHK'D BY	SALES	MATERIAL																					
DB	GJP	SGW	KR	NOTED																					
DATE	DATE	DATE	DATE	DRAWING NO.																					
4/4/2013	8/9/2000	4/4/2013	10/20/2010	CNBH-52-SB																					